

LEAN PROPULSION

SIMPLY THE BEST SOLUTION FOR ANY SHIP

STADT LEAN PROPULSION

Ship owners needs reliable vessels that are efficient to operate, year after year, in all seasons and weather conditions. Most importantly, the ship must have a reliable propulsion system with propellers and power systems that never fail. One that enables them to operate safely anywhere on the planet. As a vendor of conventional PWM propulsion systems for many years, we asked the question: "Can a new way of thinking also give us a new generation of naval propulsion systems that are prepared for tomorrow's environmental challenges" ?

STADT has taken these challenges seriously, when developing the STADT LEAN DRIVE, based on a completely different architecture – a truly revolutionary design.

A lean propulsion system that is amazingly reliable, and also reduces service costs, weight, fuel, emission and waste, while freeing up space for cargo or passengers.

A sophisticated and silent system with STEALTH performance, extremely long lifetime, and excellent manoeuvrability.

The new drive technology has been awarded several times for its unique characteristics, and many ships are now sailing with the Lean Drive technology all over the world.



Hallvard Slettevoll Director, CEO

BE PREPARED FOR THE CARBON-NEUTRAL FUTURE

No electromagnetic interference, EMI, due to sine wave operation No acoustic switching noises No harmonic voltage distortion, THD, on the ship No transformers for the propulsion are needed No electric losses in the drives at normal operation High redundancy in all levels of the drive systems Major reduction of space and weight for the drives Minimal need for cooling of drives and its systems No need for screened power cables and cable segregation Rugged and very well proven technologies MTBF and lifetime improved dramatically compared to competitors Simplified technology , 80 % reduction in number of components

COMPLETE SILENCE HIGHER COMFORT

STADT LEAN PROPULSION - PATENTED TECHNOLOGY

Superior technology with Stealth performance. Ensures that the propeller never stops.

SUSTAINABLE, LEAN AND GREEN:

- · Reduced fuel consumption, by slow steaming
- Only 6 % losses in systems (AC Motors and alternators included.)
- · Reduced NOx, SOx, BC and CO2 emission
- · Reduced maintenance and high redundancy
- Slow steaming optimized and lower EEDI



LEAN DRIVE FOR ANY SIZE OF SHIPS

EXPERIENCING THE STADT LEAN DRIVE

PGS operates a fleet of seismic research vessels, and is one of the biggest companies in this marked. The vessels operates all over the world, very often in very remote locations where service facilities are not available. Reliability and efficiency is very important for both our own vessels as well as the support and escort vessels we use. STADT Lean Propulsion was chosen by one of our suppliers of support vessels in cooperation with PGS, and we are happy to see it has lived up to all our expectations. Very few, if any undesired failures over 5 years in operation, tells us that this is the right choice for these vessels.



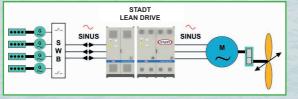
Einar Nielsen VP Special Projects, PGS

EVALUATION OF TODAYS DIFFERENT DRIVE SOLUTIONS

Lean Issues To Consider	STADT Lean Drive	12 Pulse or 24 Pulse	AFE (Active Front End)
Technology in AC drive	Sine Wave	PWM	PWM
No. of electric energy transformations	0	4	4 or 5
Power Train Losses	No, (negligible)	6 %	6-7%
Cooling Type	Air is sufficient	Water	Water
Power Transformers Needed	No	Yes	Sometimes
Redundant Power Units	Standard	Special	Special
Harmonic Distortion (THD)	No	High	High
Electromagnetic Interference	No	High	High
Acoustic Switching Noise	No	Yes	Yes
Screened Power Cables needed	No	Yes	Yes
Depending on Harmonic Filters	No	Yes	Yes
Designed Economic Lifetime	30 Years	6 Years	6 Years
Maintenance Requirement	Very Low	Frequent	Frequent
Onboard Crew Skills	Ordinary	Special	Special
MTBF (mean time between failures)	7 Years	1 Year	1 Year
MTTR (mean time to repair)	1 Hour	1 Week	1 Week
Spares Globally Available	Yes	No	No
Weight of Drive System	100 %	1100 % - 1400 %	600 % - 1600 %
Size of Drive System	100 %	500 % - 600 %	450 % - 700 %
All Voltage Class (220V-15kV)	Yes	No	No
Power Scalable	Yes	No	No
Regenerates Power to Grid	Yes	No	Yes
No. of Power Components in Line	1	80 000	150 000
Capacitors In Main Power Circuit	No	Yes	Yes
Explosion Risk in Drive	No	Yes	Yes
Propeller Pitch Configuration	СР	CP or FP	CP or FP
Financial Risk (Service cost, Off-hire)	Very Low	High	High

TECHNOLOGY DIFFERENCES

STADT LEAN DRIVE TECHNOLOGY

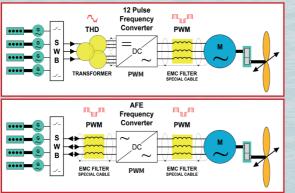


STEALTH



SINE WAVE IS NOISE FREE, NO EMI

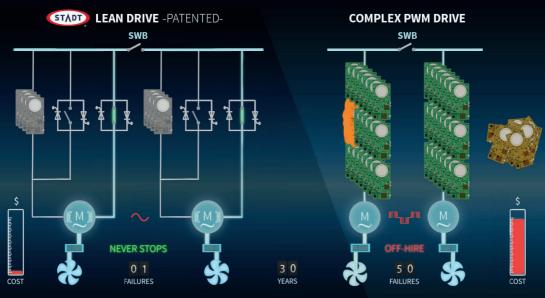
COMPETITOR PWM DRIVE TECHNOLOGY





PWM CREATES A LOT OF EMI AND ACOUSTIC SWITCHING NOISE

THE DIFFERENCE:



See our animated film at www.STADT.no

DISCOVER THE POWER OF SIMPLICITY

ELIMINATED:

- POWER DISTURBANCE THD ON GRID
- HARMONIC FILTERS
- 12 P 24 P TRANSFORMER
- NOISE (PWM>EMC)
- EXPLOSION RISK (CAPACITORS)
- 80.000 COMPONENTS
- COOLING SYSTEMS
- 5-6 % WASTED HEAT
- COMPLEXITY

= LESS OFF-HIRE

STADT LEAN DRIVE

MORE:

- + REDUNDANCY IN DRIVE
- + STEALTH
- + HMS AND COMFORT (SILENCE)
- + REDUNDANCY, ALSO IN AC PROPULSION MOTORS
- + POWER TO PROPELLER
- = BETTER PERFORMANCE

COMPLEX PWM DRIVES

W C S

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AFE PWM DRIVE HP

HE

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AFE PWM DRIVE

HF C

BC

12 OR 24 PULSE PWM

HF

HE

12 Pulse Transformer

BC

PWM

W C a

12 Pulse Transformer

mum

W

PWM

BC

HF

AFE PWM

10

BC

STADT PROPULSION REFERENCES



MS "Trollfjord" Hurtigruten Fosen Yard

MS "Midnatsol" Hurtigruten Fosen Yard



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MY "White Rabbit" Trimaran yacht 83x20m Echo Yard Australia



SOME OTHER STADT PROPULSION REFERENCES



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"SC Winter", "SC Bongkot", "Warami", "TOPAZ Master", "TOPAZ Mariner" AHTSV, Nam Cheong



SAAB AB - Sweden and NATO contract





"THOR Magni", "Modi", "Frigg", "Freyja" SSV operated by PGS

MV "Sanco Star" MV "Sanco Spirit" SRV operated by PGS



See www.STADT.no for more references

WHY WE USE CPP - CONTROLLABLE PITCH PROPELLER

THE PATENTED STADT LEAN DRIVE COMBINES PITCH AND RPM-CONTROL

- Significantly improved overall efficiency at varying load and/or varying speed conditions
- Better manoeuvrability (acceleration, breaking, crash stop)
- Better performance at reversing and in DP
- · Better operational conditions for gear, shaft, and bearings, especially at low speed
- Forgiving for design errors
- · Each blade may be changed independently if damaged, at sea
- Future-proof with regard to changes of use of the vessel, slow steaming, extensions, etc.
- · Possibility for full feathering position, which is saving fuel when only running one propeller



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SOLAR

HVO Hydrogen Ammonia Methanol and E-fuels Wind - Solar - Battery LNG - BioGas - BioFuel - MDO

FUEL-CELL

BATTERY

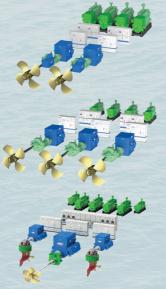
LNG TANK

LNG TANK

Carbon-Robust Solutions:

STADT LEAN PROPULSION ARRANGEMENTS

SOME BASIC ARRANGEMENTS FOR FULL ELECTRIC PROPULSION, BASED ON DIESEL, LNG OR BIO FUELS



Twin screw PTI, CP

- 4 generators
- 4 electric motors
- 2 main switchboards

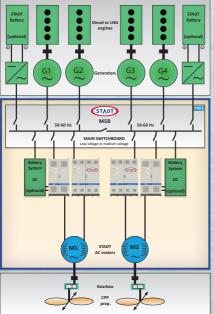
Triple screw, CP

- 4 generators
- 3 electric motors
- · 2 main switchboards

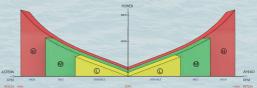
Triple screw (2 Azipulls), CP

- 6 generators
- 3 electric motors
- 1 main switchboard with Bus-Tie

STADT - YOUR SYSTEM INTEGRATOR



LET US DESIGN YOUR NEW SUSTAINABLE PROPULSION SOLUTION



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THE STADT SCOPE

Delivered to meet any typical ship classification standard and MIL-STD-901



STADT Lean Drives. Scalable in power up to 50 MW per propeller.



STADT AC motors, a broad range.



STADT main switchboards, MCC, low voltage and medium voltage.



STADT power generators, battery systems, shore-to-ship power solutions, distribution transformers, etc.



Power Management System(PMS), IAS, remote access from shore, Dynamic Positioning(DP).

SERVICES and EPC:

- Engineering of propulsion solutions
- Manufacturing and installation
- Commissioning
- Global Services

STADT - AWARDED TECHNOLOGY LEADER

The STADT Group was founded by Hallvard L. Slettevoll in 1985. We are located in the new and modern STADT Maritime Center in Gjerdsvika harbour.

For many years STADT has been a leading company in AC drive innovations. Long experience from development of motor drives has resulted in the patented STADT Lean Drive technology. This has huge advantages compared to traditional PWM-technology, since it is free from electric disturbances. The STADT Lean Drive is also a very efficient



power drive system, bringing reliability up to a new standard.

The first STADT electric propulsion delivery went to the Norwegian coastguard K/V Tromsø in 1996, representing a technological breakthrough.



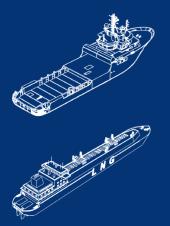
The Lean Drive was patented in 2008, and launched to the first ship applications the same year. The new drive technology has been awarded several times for its unique characteristics, and many ships are now sailing with the Lean Drive technology all over the world.



30 YEARS IN AC DRIVE DEVELOPEMENT

LEAN BRINGS YOU

+ SAFETY & RELIABILITY + VERY LONG LIFETIME + STEALTH & HSE + MORE CARGO CAPACITY + LESS EMISSION AND FUEL + COST EFFICIENCY





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